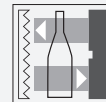




Retroreflective sensor

MLV41-54-G-IO/25/92/136



- Rugged series in corrosion-resistant metal housing
- Reliable recognition of reflective objects and clear glass
- Two machines in one: clear object detection or reflection operating mode with long range
- IO-Link interface for service and process data
- TEACH-IN switch for setting the contrast detection levels
- Resistant against noise: reliable operation under all conditions

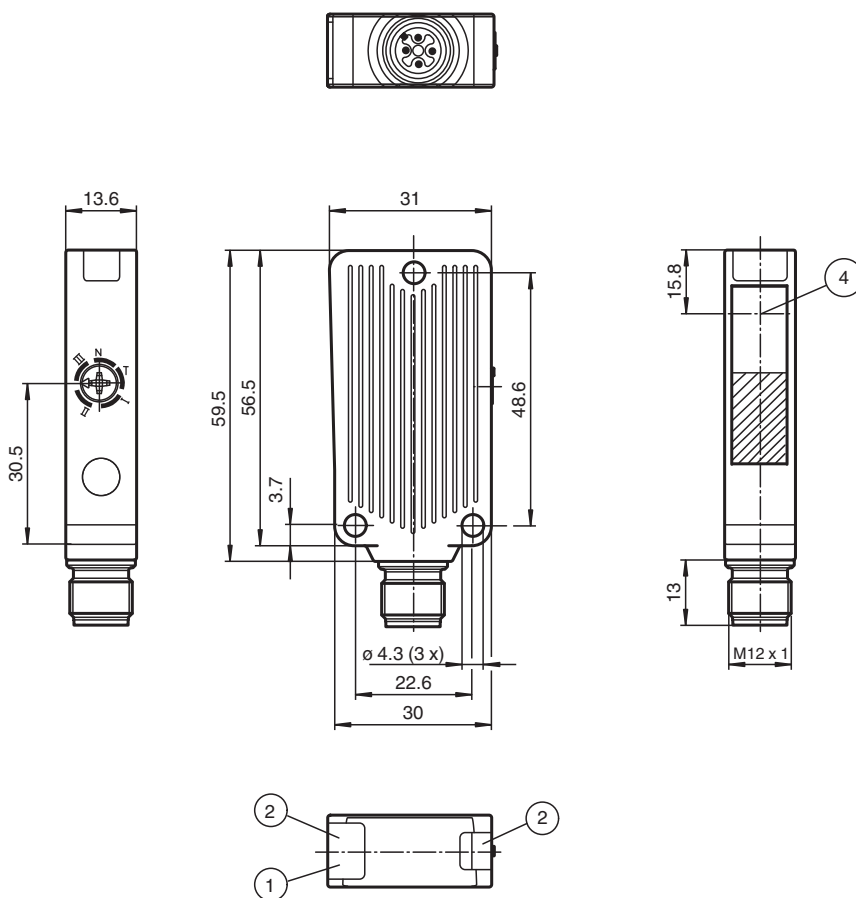
Robust retroreflective sensor for glass detection, compact housing design, IO-Link interface, 4 m detection range, red light, light on, 2 push-pull outputs, M12 plug



Function

With the MLV41-54-G reflex sensor with IO-Link interface for the first time a universal communication is available for diagnosis and parameterization through to the sensor level. This provides particular advantages in the service area (fault elimination, maintenance and device replacement), during commissioning (cloning, identification, configuration and localization) and during operation (job changeover, continuous parameter monitoring and online diagnosis).

Dimensions



Technical Data

General specifications

Effective detection range	0 ... 4 m in TEACH mode 0 ... 5.2 m at switch position "N"
Reflector distance	0 ... 4 m in TEACH mode 0 ... 5.2 m at switch position "N"
Threshold detection range	6.5 m
Reference target	H85-2 reflector
Light source	LED
Light type	modulated visible red light , 660 nm
Polarization filter	yes
Angle deviation	max. $\pm 1^\circ$
Diameter of the light spot	approx. 100 mm at detection range 4 m
Opening angle	1.5 °
Optical face	frontal
Ambient light limit	40000 Lux

Functional safety related parameters

MTTF _d	900 a
Mission Time (T _M)	20 a
Diagnostic Coverage (DC)	0 %

Indicators/operating means

Operation indicator	LED green, statically lit Power on , Undervoltage indicator: Green LED, pulsing (approx. 0.8 Hz) , short-circuit : LED green flashing (approx. 4 Hz)
Function indicator	2 LEDs yellow for switching state, stability control, TEACH-IN and contrast detection mode
Control elements	5-step switch for setting the contrast detection levels.
Contrast detection levels	switch position I: 10 % - clean, water filled PET bottles switch position II: 18 % - clear glass bottles switch position III: 40 % - coloured glass or opaque materials adjustable due to Teach-In switch
Parameterization indicator	IO link communication: green LED goes out briefly (1 Hz)

Electrical specifications

Operating voltage	U _B	10 ... 30 V DC when operating in IO-Link mode: 18 ... 30 V
Ripple		max. 10 %
No-load supply current	I ₀	max. 35 mA

Interface

Interface type	IO-Link
Protocol	IO-Link V1.0
Mode	COM2 (38.4 kBit/s)

Output

Signal output		2 push-pull (4 in 1) outputs, complementary, short-circuit proof, reverse polarity protected
Switching voltage		max. 30 V DC
Switching current		max. 100 mA
Voltage drop	U _d	≤ 2.5 V DC
Switching frequency	f	1000 Hz
Response time		0.5 ms

Conformity

Product standard	EN 60947-5-2
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Approvals and certificates

Protection class	II, rated voltage ≤ 50 V AC with pollution degree 1-2 according to IEC 60664-1 , functional insulation acc. to DIN EN 50178
UL approval	cULus Listed 57M3 (Only in association with UL Class 2 power supply; Type 1 enclosure)
CCC approval	CCC approval / marking not required for products rated ≤36 V

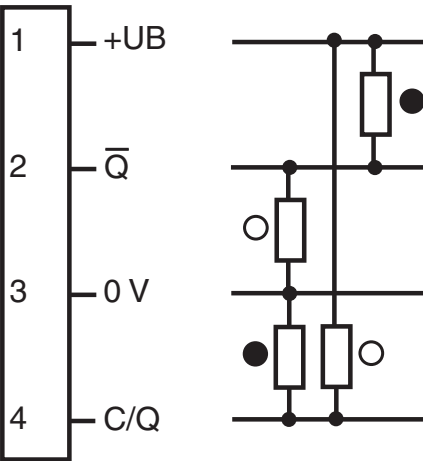
Ambient conditions

Release date: 2023-04-04 Date of issue: 2023-04-04 Filename: 208793_eng.pdf

Technical Data

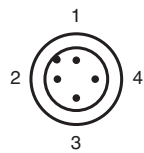
Ambient temperature	-40 ... 60 °C (-40 ... 140 °F)
Storage temperature	-40 ... 75 °C (-40 ... 167 °F)
Mechanical specifications	
Housing width	31 mm
Housing height	56.5 mm
Housing depth	13.6 mm
Degree of protection	IP67
Connection	4-pin, M12 x 1 connector
Material	
Housing	Aluminum , Delta-Seal coated
Optical face	glass pane
Connector	metal
Mass	50 g

Connection Assignment



○ = Light on
● = Dark on

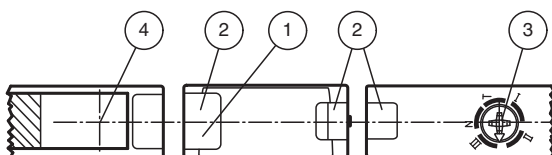
Connection Assignment



Wire colors in accordance with EN 60947-5-2

1	BN	(brown)
2	WH	(white)
3	BU	(blue)
4	BK	(black)

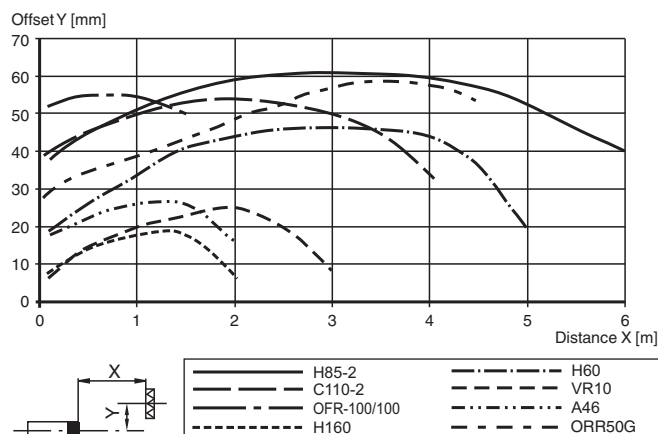
Assembly



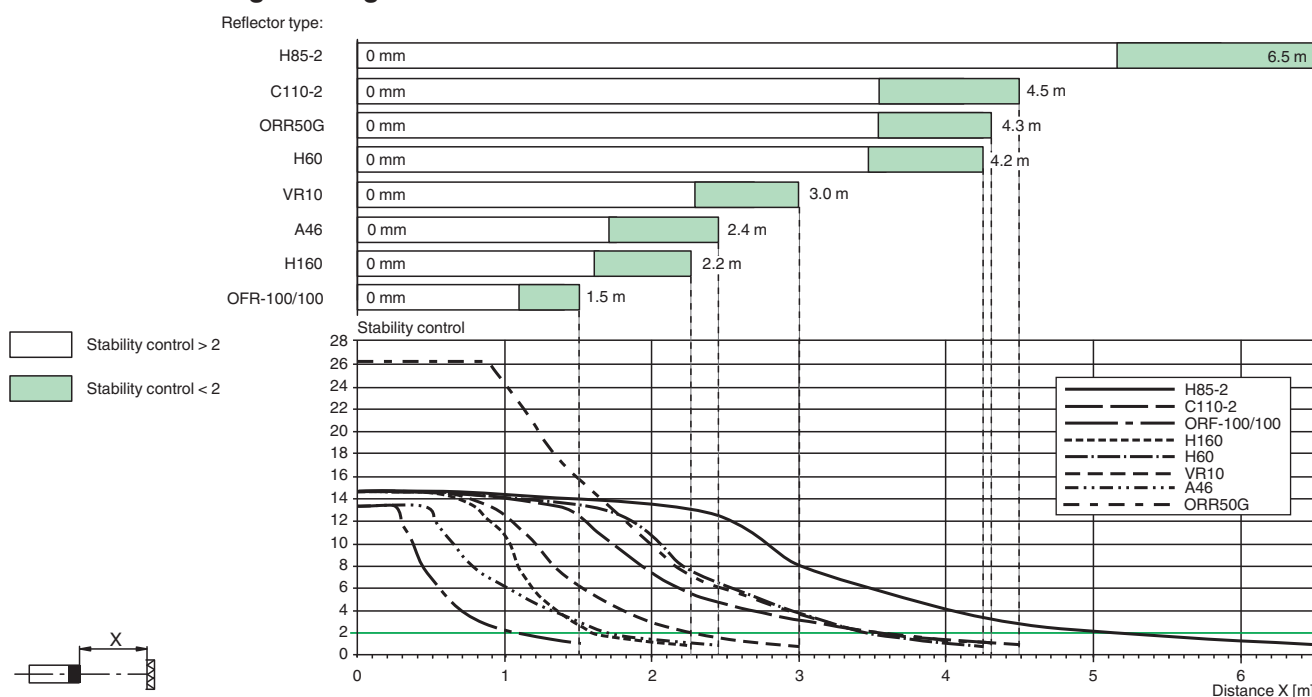
1	Operating display	green
2	Functional display	yellow
3	Teach-In switch	
4	Optical center emitter and receiver	

Characteristic Curve

Characteristic response curve



Relative received light strength



Accessories



OMH-09

Mounting bracket for Sensors series MLV41 for M12 rod mounting



V1-G-2M-PUR

Female cordset single-ended M12 straight A-coded, 4-pin, PUR cable grey

Accessories

	V1-W-2M-PUR	Female cordset single-ended M12 angled A-coded, 4-pin, PUR cable grey
	REF-H85-2	Reflector, rectangular 84.5 mm x 84.5 mm, mounting holes
	REF-H50	Reflector, rectangular 51 mm x 61 mm, mounting holes, fixing strap
	REF-VR10	Reflector, rectangular 60 mm x 19 mm, mounting holes
	ORR50G	Reflector, rectangular 50.9 mm x 60.9 mm, mounting holes, fixing strap and polarization filter
	OFR-100/100	Reflective tape 100 mm x 100 mm
	ICE2-8IOL-G65L-V1D	EtherNet/IP IO-Link master with 8 inputs/outputs
	ICE3-8IOL-G65L-V1D	PROFINET IO IO-Link master with 8 inputs/outputs
	ICE1-8IOL-G30L-V1D	Ethernet IO-Link module with 8 inputs/outputs
	ICE1-8IOL-G60L-V1D	Ethernet IO-Link module with 8 inputs/outputs
	ICE2-8IOL-K45P-RJ45	EtherNet/IP IO-Link master with 8 inputs/outputs, DIN rail, push-in connectors
	ICE2-8IOL-K45S-RJ45	EtherNet/IP IO-Link master with 8 inputs/outputs, DIN rail, screw terminal
	ICE3-8IOL-K45P-RJ45	PROFINET IO IO-Link master with 8 inputs/outputs, DIN rail, push-in terminals
	ICE3-8IOL-K45S-RJ45	PROFINET IO IO-Link master with 8 inputs/outputs, DIN rail, screw terminal
	IO-Link-Master02-USB	IO-Link master, supply via USB port or separate power supply, LED indicators, M12 plug for sensor connection

IO link function

The IO link operating mode is indicated by the green LED indicator with a short interruption ($f = 1 \text{ Hz}$). IO link communication simultaneously provides process data (measurement data from the sensor) and access to requirement data.

The requirement data contains the following information:

Identification:

- Manufacturer information
- Product ID
- User-specific ID

Device parameters:

- Teach-in parameters
- Operating parameters
- Configuration parameters
- Device commands

Diagnostic messages and warnings

Teach-In

Adjustment instructions for Teach-In operation:

Step	Switch position	LED green	LED yellow	Time/frequency	Explanations/comments
1	N	on	flashes	4/s	In switch position "N" directed towards reflector. Reflector detected without function reserve .
	N	on	on	-	In switch position "N" directed towards reflector. Reflector detected with function reserve (recommended).
2	T	off/on	on	200 ms	The selection of a new switch position is indicated by the green LED going out for a short time. This also applies to the selection of the other switch positions.
	T	flashes	flashes	2.5/s	<i>Slow</i> alternating flashing: Teach-In process has been performed correctly . Max. duration of the Teach-In process: 2 s
	T	flashes	flashes	8/s	<i>Quick</i> alternating flashing: Teach-In process has not been performed correctly . (e.g. receiver signal not sufficient, sensor not directed correctly towards reflector). Status is terminated by turning switch to position N.
3/1	I	on	on	-	Contrast detection 10 % is activated. (e.g. clean PET bottles filled with water)
3/2	II	on	on	-	Contrast detection 18 % is activated. (e.g. clear glass bottles)
3/3	III	on	on	-	Contrast detection 40 % is activated. (e.g. coloured glass or non-transparent materials)

