



## Triangulation sensor (SbR) OQT350-R201-2EP-IO-L



- Medium design with versatile mounting options
- Multi Pixel Technology (MPT) - flexibility and adaptability
- Reduction of device variety - several switch points within one sensor
- Reliable detection of all surfaces, independent of color and structure
- Low sensitivity to target color
- IO-Link interface for service and process data

Measuring sensor with multiple switch points



**IO-Link**

### Function

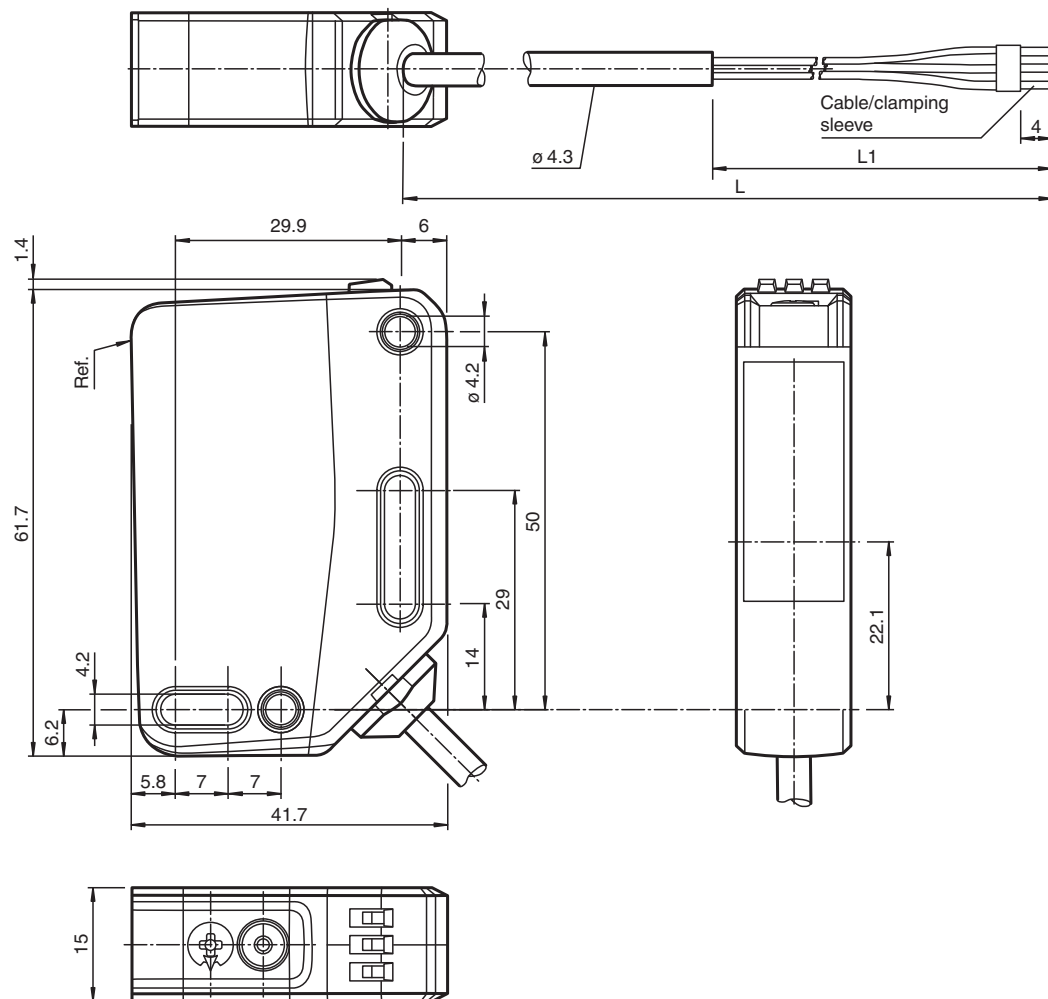
The optical sensors in the series are the first devices to offer an end-to-end solution in a medium-sized standard design – from the thru-beam sensor through to the measuring distance sensor. As a result of this design, the sensors are able to perform practically all standard automation tasks.

The entire series enables sensors to communicate via IO-Link.

The DuraBeam laser sensors are durable and can be used in the same way as a standard sensor.

Multi Pixel Technology (MPT) ensures that the standard sensors are flexible and can be adapted to the application environment.

## Dimensions



## Technical Data

### General specifications

|                                   |                                                               |
|-----------------------------------|---------------------------------------------------------------|
| Detection range                   | 60 ... 350 mm                                                 |
| Detection range min.              | 60 ... 100 mm                                                 |
| Detection range max.              | 40 ... 400 mm                                                 |
| Adjustment range                  | 100 ... 350 mm                                                |
| Reference target                  | standard white, 100 mm x 100 mm                               |
| Light source                      | laser diode                                                   |
| Light type                        | modulated visible red light                                   |
| Laser nominal ratings             |                                                               |
| Note                              | LASER LIGHT , DO NOT STARE INTO BEAM                          |
| Laser class                       | 1                                                             |
| Wave length                       | 680 nm                                                        |
| Beam divergence                   | > 5 mrad, $d_{63} < 2,8$ mm in the range of 350 mm ... 800 mm |
| Pulse length                      | 5.5 $\mu$ s                                                   |
| Repetition rate                   | approx. 2.4 kHz                                               |
| max. pulse energy                 | < 40 nJ                                                       |
| Black-white difference (6 %/90 %) | < 2 %                                                         |
| Diameter of the light spot        | approx. 3 mm at a distance of 350 mm                          |
| Opening angle                     | approx. 0.3 °                                                 |
| Ambient light limit               | EN 60947-5-2 : 45000 Lux                                      |

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## Technical Data

### Functional safety related parameters

|                                |       |
|--------------------------------|-------|
| MTTF <sub>d</sub>              | 560 a |
| Mission Time (T <sub>M</sub> ) | 20 a  |
| Diagnostic Coverage (DC)       | 0 %   |

### Indicators/operating means

|                     |                                                                                                                             |
|---------------------|-----------------------------------------------------------------------------------------------------------------------------|
| Operation indicator | LED green:<br>constantly on - power on<br>flashing (4Hz) - short circuit<br>flashing with short break (1 Hz) - IO-Link mode |
| Function indicator  | LED yellow:<br>constantly on - switch output active<br>constantly off - switch output inactive                              |
| Control elements    | Teach-In key                                                                                                                |
| Control elements    | 5-step rotary switch for operating modes selection                                                                          |

### Electrical specifications

|                        |                |                                |
|------------------------|----------------|--------------------------------|
| Operating voltage      | U <sub>B</sub> | 10 ... 30 V DC                 |
| Ripple                 |                | max. 10 %                      |
| No-load supply current | I <sub>0</sub> | < 16 mA at 24 V supply voltage |
| Protection class       |                | III                            |

### Interface

|                             |                                                       |
|-----------------------------|-------------------------------------------------------|
| Interface type              | IO-Link ( via C/Q = BK )                              |
| IO-Link revision            | 1.1                                                   |
| Device profile              | Identification and diagnosis<br>Smart Sensor type 0   |
| Device ID                   | 0x111812 (1120274)                                    |
| Transfer rate               | COM2 (38.4 kBit/s)                                    |
| Min. cycle time             | 2.3 ms                                                |
| Process data width          | Process data input 2 Bit<br>Process data output 2 Bit |
| SIO mode support            | yes                                                   |
| Compatible master port type | A                                                     |

### Output

|                     |                |                                                                                                                                         |
|---------------------|----------------|-----------------------------------------------------------------------------------------------------------------------------------------|
| Switching type      |                | The default setting is:<br>C/Q - BK: NPN normally open, PNP normally closed, IO-Link<br>Q2 - WH: NPN normally open, PNP normally closed |
| Signal output       |                | 2 push-pull (4 in 1) outputs, short-circuit protected, reverse polarity protected, overvoltage protected                                |
| Switching voltage   |                | max. 30 V DC                                                                                                                            |
| Switching current   |                | max. 100 mA , resistive load                                                                                                            |
| Usage category      |                | DC-12 and DC-13                                                                                                                         |
| Voltage drop        | U <sub>d</sub> | ≤ 1.5 V DC                                                                                                                              |
| Switching frequency | f              | 217 Hz                                                                                                                                  |
| Response time       |                | 2.3 ms                                                                                                                                  |

### Conformity

|                         |                 |
|-------------------------|-----------------|
| Communication interface | IEC 61131-9     |
| Product standard        | EN 60947-5-2    |
| Laser safety            | EN 60825-1:2014 |

### Approvals and certificates

|              |                                                                                                                                      |
|--------------|--------------------------------------------------------------------------------------------------------------------------------------|
| UL approval  | E87056 , cULus Listed , class 2 power supply , type rating 1                                                                         |
| CCC approval | CCC approval / marking not required for products rated ≤36 V                                                                         |
| FDA approval | IEC 60825-1:2014 Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 50, dated June 24, 2007 |

### Ambient conditions

|                     |                                                                                                                                   |
|---------------------|-----------------------------------------------------------------------------------------------------------------------------------|
| Ambient temperature | -40 ... 60 °C (-40 ... 140 °F) , fixed cable<br>-20 ... 60 °C (-4 ... 140 °F) , movable cable not appropriate for conveyor chains |
| Storage temperature | -40 ... 70 °C (-40 ... 158 °F)                                                                                                    |

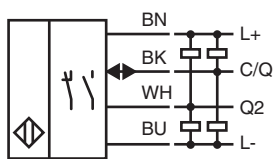
### Mechanical specifications

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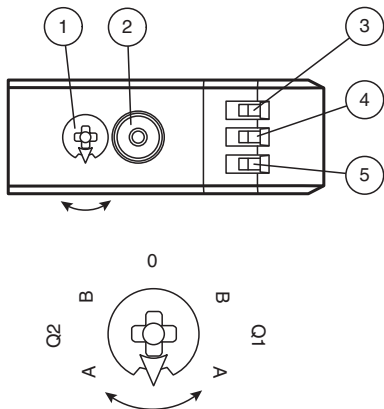
Technical Data

|                      |                     |
|----------------------|---------------------|
| Housing width        | 15 mm               |
| Housing height       | 61.7 mm             |
| Housing depth        | 41.7 mm             |
| Degree of protection | IP67 / IP69 / IP69K |
| Connection           | 2 m fixed cable     |
| Material             |                     |
| Housing              | PC (Polycarbonate)  |
| Optical face         | PMMA                |
| Mass                 | approx. 83 g        |
| Cable length         | 2 m                 |

Connection



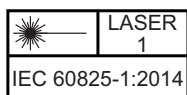
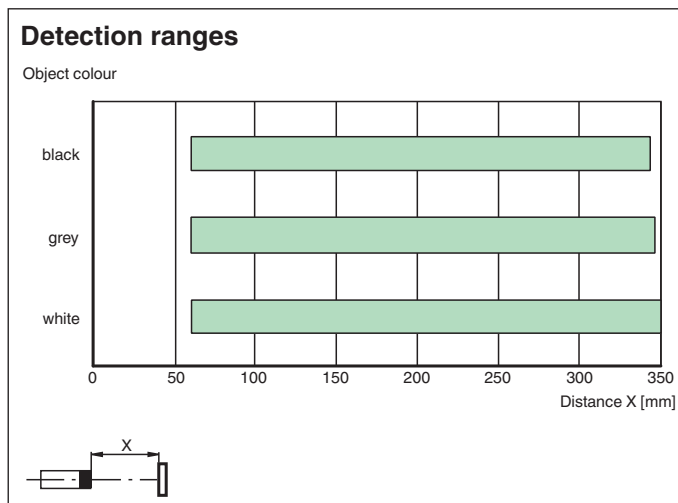
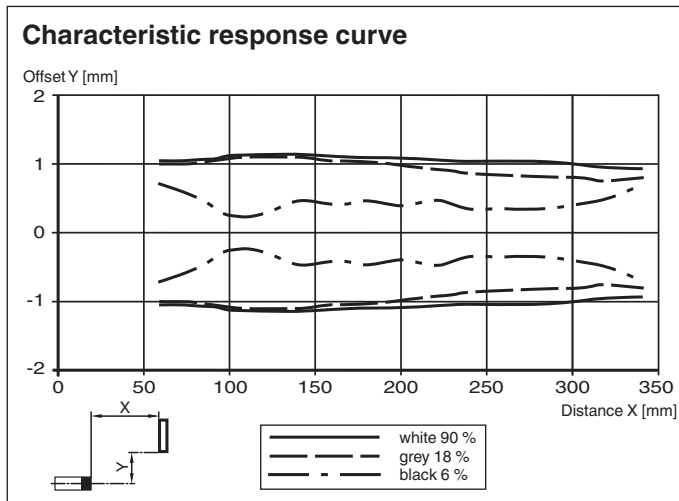
Assembly



|   |                             |    |
|---|-----------------------------|----|
| 1 | Mode rotary switch          |    |
| 2 | Teach-in button             |    |
| 3 | Switching output display Q2 | YE |
| 4 | Switching output display Q1 | YE |
| 5 | Operating indicator         | GN |

|     |                                   |
|-----|-----------------------------------|
| Q1B | Switching output 1/switch point B |
| Q1A | Switching output 1/switch point A |
| Q2A | Switching output 2/switch point A |
| Q2B | Switching output 2/switch point B |
| 0   | Keylock                           |

## Characteristic Curve



## Accessories

|  |                             |                                                               |
|--|-----------------------------|---------------------------------------------------------------|
|  | <b>OMH-RL31-02</b>          | Mounting bracket narrow                                       |
|  | <b>OMH-RL31-03</b>          | Mounting bracket narrow                                       |
|  | <b>OMH-RL31-04</b>          | Mounting aid for round steel ø 12 mm or sheet 1.5 mm ... 3 mm |
|  | <b>OMH-RL31-07</b>          | Mounting bracket including adjustment                         |
|  | <b>OMH-R20x-Quick-Mount</b> | Quick mounting accessory                                      |
|  | <b>ICE2-8IOL-G65L-V1D</b>   | EtherNet/IP IO-Link master with 8 inputs/outputs              |

## Accessories

|                                                                                   |                             |                                                                                                              |
|-----------------------------------------------------------------------------------|-----------------------------|--------------------------------------------------------------------------------------------------------------|
|  | <b>ICE3-8IOL-G65L-V1D</b>   | PROFINET IO IO-Link master with 8 inputs/outputs                                                             |
|  | <b>ICE2-8IOL-K45S-RJ45</b>  | EtherNet/IP IO-Link master with 8 inputs/outputs, DIN rail, screw terminal                                   |
|  | <b>ICE3-8IOL-K45P-RJ45</b>  | PROFINET IO IO-Link master with 8 inputs/outputs, DIN rail, push-in terminals                                |
|  | <b>ICE3-8IOL-K45S-RJ45</b>  | PROFINET IO IO-Link master with 8 inputs/outputs, DIN rail, screw terminal                                   |
|  | <b>IO-Link-Master02-USB</b> | IO-Link master, supply via USB port or separate power supply, LED indicators, M12 plug for sensor connection |
|  | <b>ICE1-8IOL-G30L-V1D</b>   | Ethernet IO-Link module with 8 inputs/outputs                                                                |
|  | <b>ICE1-8IOL-G60L-V1D</b>   | Ethernet IO-Link module with 8 inputs/outputs                                                                |
|  | <b>ICE2-8IOL-K45P-RJ45</b>  | EtherNet/IP IO-Link master with 8 inputs/outputs, DIN rail, push-in connectors                               |

## Commissioning

### Teach-In (TI)

Use the rotary switch for switching signal **Q1** or **Q2** to select the relevant switching threshold A and/or B to teach in.

- The yellow LEDs indicate the current state of the selected output.

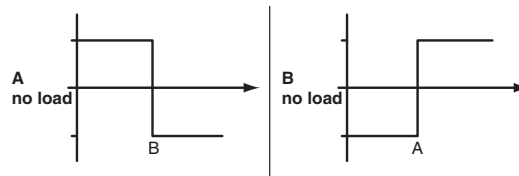
To teach in a switching threshold, press and hold the "TI" button for approximately 1 s, until the yellow and green LEDs flash in phase. Teach-in starts when the "TI" button is released.

- Teach-in successful: the yellow and green LEDs flash alternately at 2.5 Hz.
- Teach-in unsuccessful: the yellow and green LEDs quickly flash alternately at 8 Hz.

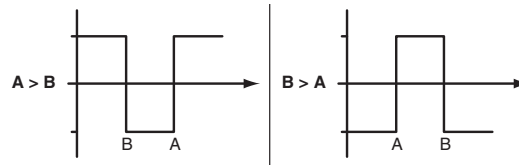
After an unsuccessful Teach-in, the sensor continues to operate with the previous valid setting after the relevant visual fault signal is issued.

Set switching mode: you can define different switching modes by teaching in the relevant distance data for switching thresholds A and B.

#### 1. Single point mode:



#### 2. Window mode:



Teach in switching thresholds: you can teach in or overwrite a taught-in switching threshold at any time. To do this, press the "TI" button again.

Reset a value: you can reset a taught-in value. To do this, press the "TI" button for > 4 s, until the yellow and green LEDs go out. The reset process itself starts when the "TI" button is released.

- Reset successful: the yellow and green LEDs flash alternately at 2.5 Hz.

### Resetting to Factory Settings

To revert back to factory settings, press the "TI" button for > 10 s with the rotary switch set to position "O," until the yellow and green LEDs go out at the same time. The reset process itself starts when the "TI" button is released.

- Reset to factory settings successful: the yellow and green LEDs light up at the same time. The sensor then continues to operate with factory settings.

### OQT

- Factory setting for switching signal Q1:  
Switching signal high active, BGS mode (background suppression)
- Factory setting for switching signal Q2:  
Switching signal high active, BGS mode (background suppression)

## Configuration

### Configuring different operating modes via the IO-Link interface

The devices are equipped with an IO-Link interface as standard for diagnostics and parameterization tasks to ensure optimum adjustment of the sensors to the relevant application. Four different operating modes can be set, among other features:

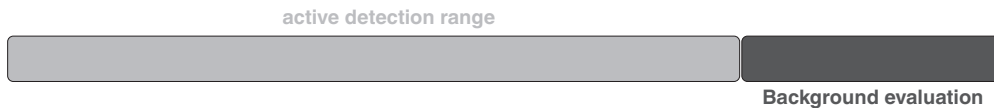
#### Background suppression operating mode (one switch point):

- Detection of objects irrespective of type and color in a defined detection range. Objects in the background are suppressed.



#### Background evaluation operating mode (one switch point):

- Detection of objects irrespective of type and color against a defined background. Reliable detection of objects at close range (detection range  $\geq 0$  mm). The background serves as reference.



#### Single point mode operating mode (one switch point):

- Detection of objects irrespective of type and color in a defined detection range. Objects in the background are suppressed.
- The switch point corresponds exactly to the set point.



#### Window mode operating mode (two switch points):

- Detection of objects irrespective of type and color in a defined detection range. Reliable detection when object leaves the detection range.
- Window mode with two switch points.



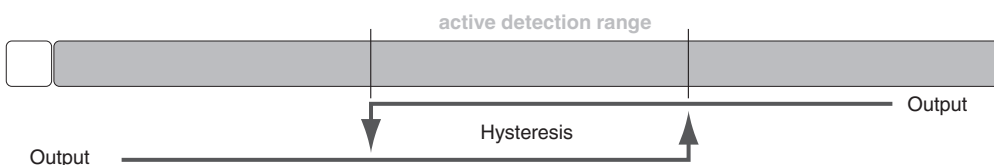
#### Center window mode operating mode (one switch point):

- Detection of objects irrespective of type and color in a defined detection range. Sets a defined window around a given object. Objects outside this window are not detected.
- Window mode with one switch point.



#### Two point mode operating mode (hysteresis operating mode):

- Detection of objects irrespective of type and color between a defined switch-on and switch-off point.



#### Inactive operating mode:

- Evaluation of switching signals is deactivated.

The associated IODD device description file can be found in the download area at [www.pepperl-fuchs.com](http://www.pepperl-fuchs.com).