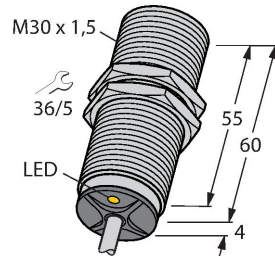


BI15-M30-AP6X

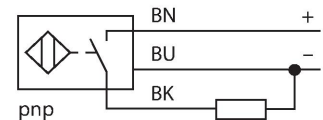
Inductive Sensor – With Increased Switching Distance



Features

- M30 × 1.5 threaded tube
- Chrome-plated brass
- Large sensing range
- DC 3-wire, 10...30 VDC
- NO contact, PNP output
- Cable connection

Wiring diagram



Technical data

Type	BI15-M30-AP6X
ID	4618530
General data	
Rated switching distance	15 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0.81 \times S_n)$ mm
Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Repeat accuracy	≤ 2 % of full scale
Temperature drift	$\leq \pm 10$ %
Hysteresis	3...15 %
Electrical data	
Operating voltage U_B	10...30 VDC
Ripple U_{ss}	≤ 10 % U_{Bmax}
DC rated operating current I_o	≤ 200 mA
No-load current	≤ 15 mA
Residual current	≤ 0.1 mA
Isolation test voltage	0.5 kV
Short-circuit protection	yes/Cyclic
Voltage drop at I_o	≤ 1.8 V
Wire break/reverse polarity protection	yes/Complete
Output function	3-wire, NO contact, PNP
Insulation class	□
Switching frequency	0.3 kHz
Mechanical data	
Design	Threaded barrel, M30 x 1.5
Dimensions	64 mm

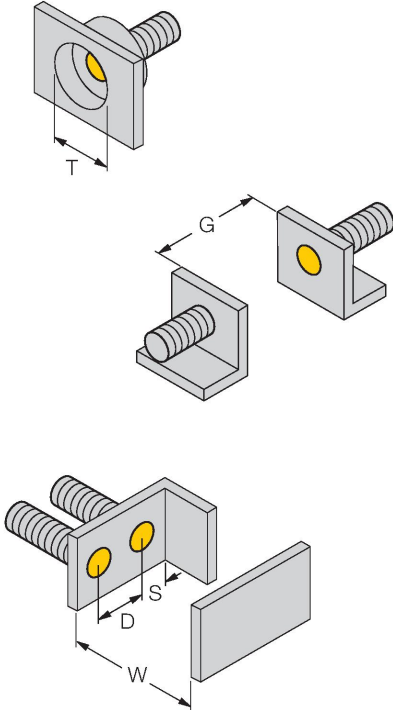
Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this, they use a high-frequency electromagnetic AC field that interacts with the target. Inductive sensors generate this field via an RLC circuit with a ferrite coil.

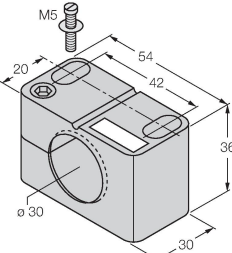
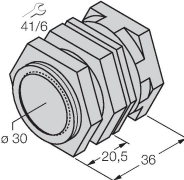
Technical data

Housing material	Metal, CuZn, Chrome-plated
Active area material	Plastic, PA12-GF30
End cap	Plastic, EPTR
Max. tightening torque of housing nut	75 Nm
Electrical connection	Cable
Cable quality	Ø 5.2 mm, LifYY, PVC, 2 m
Core cross-section	3 x 0.34 mm ²
Environmental conditions	
Ambient temperature	-25...+70 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	2283 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED, Yellow

Mounting instructions

Mounting instructions/Description		
	Distance D	2 x B
	Distance W	3 x Sn
	Distance T	3 x B
	Distance S	1.5 x B
	Distance G	6 x Sn
	Diameter active area B	Ø 30 mm
	area B	

Accessories

BST-30B	6947216	QM-30	6945103
	Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6		Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M36 × 1.5. Note: The switching distance of the proximity switches may change when using quick-mount brackets.
MW30	6945005	BSS-30	6901319
	Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)		Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene