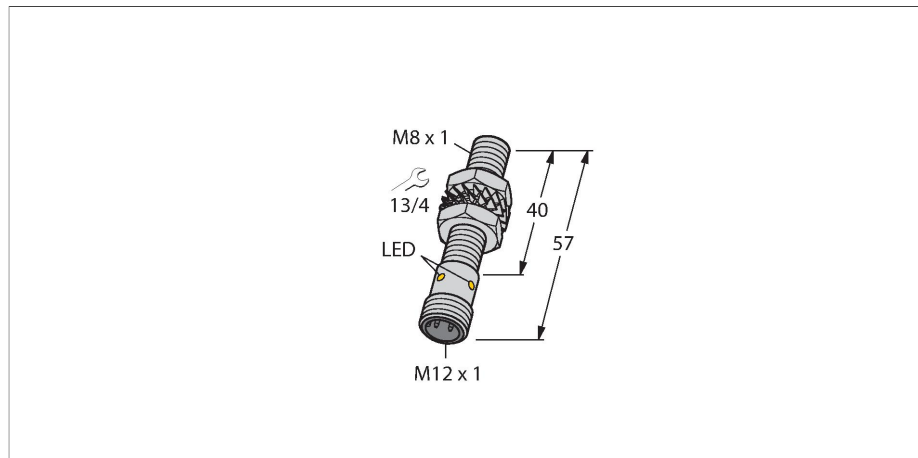


# BI1.5U-EG08-AP6X-H1341

## Inductive Sensor



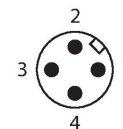
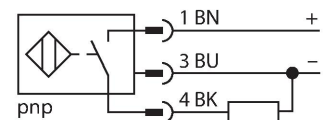
### Technical data

|                                        |                                                                                          |
|----------------------------------------|------------------------------------------------------------------------------------------|
| Type                                   | BI1.5U-EG08-AP6X-H1341                                                                   |
| ID                                     | 4600540                                                                                  |
| General data                           |                                                                                          |
| Rated switching distance               | 1.5 mm                                                                                   |
| Mounting conditions                    | Flush                                                                                    |
| Secured operating distance             | $\leq (0.81 \times S_n)$ mm                                                              |
| Repeat accuracy                        | $\leq 2 \%$ of full scale                                                                |
| Temperature drift                      | $\leq \pm 10 \%$<br>$\leq \pm 15 \%, \leq -25^\circ\text{C} \vee \geq +70^\circ\text{C}$ |
| Hysteresis                             | 3...15 %                                                                                 |
| Electrical data                        |                                                                                          |
| Operating voltage $U_B$                | 10...30 VDC                                                                              |
| Ripple $U_{ss}$                        | $\leq 10 \%$ $U_{Bmax}$                                                                  |
| DC rated operating current $I_o$       | $\leq 150$ mA                                                                            |
| No-load current                        | $\leq 15$ mA                                                                             |
| Residual current                       | $\leq 0.1$ mA                                                                            |
| Isolation test voltage                 | 0.5 kV                                                                                   |
| Short-circuit protection               | yes/Cyclic                                                                               |
| Voltage drop at $I_o$                  | $\leq 1.8$ V                                                                             |
| Wire break/reverse polarity protection | yes/Complete                                                                             |
| Output function                        | 3-wire, NO contact, PNP                                                                  |
| DC field stability                     | 200 mT                                                                                   |
| AC field stability                     | 200 mT <sub>ss</sub>                                                                     |
| Insulation class                       | □                                                                                        |
| Switching frequency                    | 2 kHz                                                                                    |
| Mechanical data                        |                                                                                          |
| Design                                 | Threaded barrel, M8 x 1                                                                  |

### Features

- Threaded barrel, M8 x 1
- Stainless steel, 1.4427 SO
- Factor 1 for all metals
- Protection class IP68
- Resistant to magnetic fields
- Extended temperature range
- High switching frequency
- DC 3-wire, 10...30 VDC
- NO contact, PNP output
- M12 x 1 male connector

### Wiring diagram



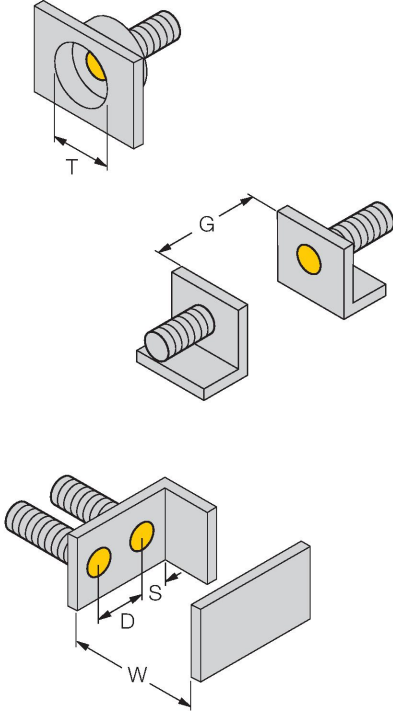
### Functional principle

Inductive sensors are designed for wear-free and contactless detection of metal objects. uprox Factor 1 sensors have significant advantages due to their patented ferrite-coreless multi-coil system. They detect all metals at the same large switching distance and are resistant to magnetic fields.

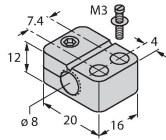
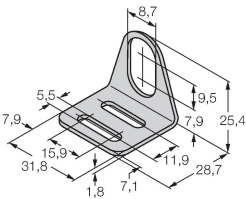
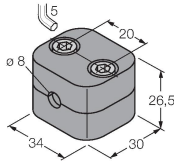
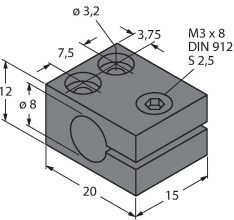
Technical data

|                                       |                                           |
|---------------------------------------|-------------------------------------------|
| Dimensions                            | 57 mm                                     |
| Housing material                      | Stainless steel, 1.4427 SO                |
| Active area material                  | Plastic                                   |
| Max. tightening torque of housing nut | 5 Nm                                      |
| Electrical connection                 | Connector, M12 × 1                        |
| Environmental conditions              |                                           |
| Ambient temperature                   | -30...+85 °C                              |
| Vibration resistance                  | 55 Hz (1 mm)                              |
| Shock resistance                      | 30 g (11 ms)                              |
| Protection class                      | IP68                                      |
| MTTF                                  | 874 years acc. to SN 29500 (Ed. 99) 40 °C |
| Switching state                       | LED, Yellow                               |

Mounting instructions

| Mounting instructions/Description                                                   |                        |
|-------------------------------------------------------------------------------------|------------------------|
|  | Distance D             |
|                                                                                     | 2 x B                  |
|                                                                                     | Distance W             |
|                                                                                     | 3 x Sn                 |
|                                                                                     | Distance T             |
|                                                                                     | 3 x B                  |
|                                                                                     | Distance S             |
|                                                                                     | 1.5 x B                |
|                                                                                     | Distance G             |
|                                                                                     | 6 x Sn                 |
|                                                                                     | Diameter active area B |
|                                                                                     | Ø 8 mm                 |

Accessories

|                                                                                     |         |                                                                                                                                                                                          |                                                                                    |         |                                                                                |
|-------------------------------------------------------------------------------------|---------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|---------|--------------------------------------------------------------------------------|
| QM-08                                                                               | 6945100 | Quick-mount bracket with dead-stop, chrome-plated brass, male thread M12 x 1. Note: The switching distance of proximity switches may be reduced through the use of quick-mount brackets. | BST-08B                                                                            | 6947210 | Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6      |
|    |         |                                                                                                                                                                                          |  |         |                                                                                |
| MW08                                                                                | 6945008 | Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)                                                                                             | BSS-08                                                                             | 6901322 | Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene |
|    |         |                                                                                                                                                                                          |  |         |                                                                                |
| MBS80                                                                               | 69479   | Mounting clamp for smooth barrel sensors; mounting block material: Anodized aluminum                                                                                                     |                                                                                    |         |                                                                                |
|  |         |                                                                                                                                                                                          |                                                                                    |         |                                                                                |

Accessories

| Dimension drawing                                                                   | Type       | ID      |                                                                                                                                                                        |
|-------------------------------------------------------------------------------------|------------|---------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | RKH4-2/TFE | 6935482 | Connection cable, M12 female connector, straight, 3-pin, stainless steel coupling nut, cable length: 2 m, jacket material: PVC, gray; temperature range: -25...+80 °C  |
|  | RKH4-2/TFG | 6934384 | Connection cable, M12 female connector, straight, 3-pin, stainless steel coupling nut, cable length: 2 m, jacket material: TPE, gray; temperature range: -40...+105 °C |