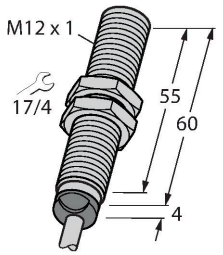
BI2-M12-LIU
Inductive Sensor – With Analog Output



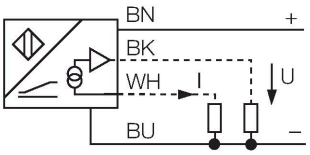
Technical data

Type	BI2-M12-LIU
ID	1535534
General data	
Measuring range	1…2.5 mm
Mounting conditions	Flush
Secured operating distance	≤ (0.81 × Sn) mm
Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Repeatability	≤ 1 % of measuring range |A - B|
	0.5 %, after warm-up 0.5 h
Reproducibility	≤ 15 µm
	≤ 7.5 µm, after a warm-up time of 0.5 h
Linearity deviation	≤ 3 %
Temperature drift	≤ ± 0.06 %/K
Electrical data	
Operating voltage U_B	15…30 VDC
Ripple U_{ss}	≤ 10 % U_{Bmax}
No-load current	≤ 8 mA
Isolation test voltage	0.5 kV
Short-circuit protection	yes
Wire break/reverse polarity protection	no/Complete
Output function	4-wire, Analog output
Voltage output	0…10 V
Current output	0…20 mA
Load resistance voltage output	≥ 4.7 kΩ
Load resistance current output	≤ 0.4 kΩ
Measuring sequence frequency	200 Hz

Features

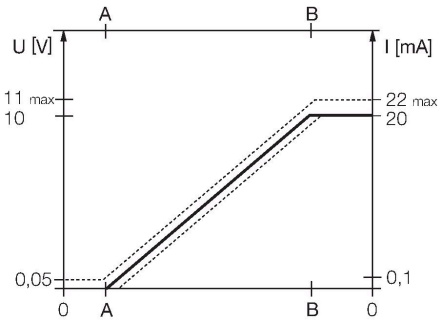
- M12 × 1 threaded barrel
- Chrome-plated brass
- 4-wire, 15…30 VDC
- Analog output
- 0…10 V and 0…20 mA
- Cable connection

Wiring diagram



Functional principle

Inductive TURCK sensors with analog output accomplish simple control tasks. They provide a current, voltage or frequency signal proportional to the target's distance. The output signal is linear to the distance of the target over the entire sensing range.

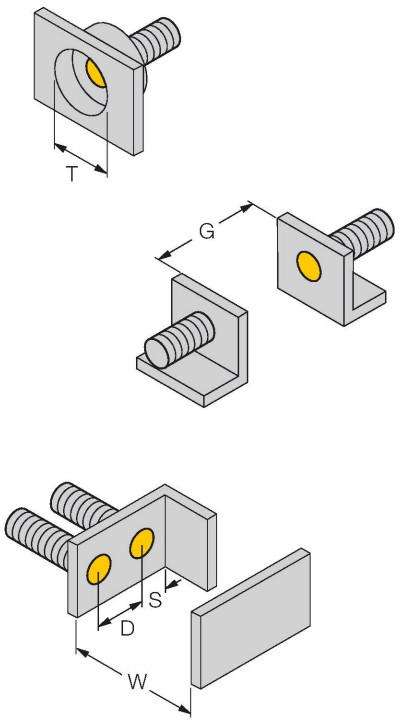


Technical data

Mechanical data	
Design	Threaded barrel, M12 x 1
Dimensions	64 mm
Housing material	Metal, CuZn, Chrome-plated
Active area material	Plastic, PA12-GF30
End cap	Plastic, EPTR
Max. tightening torque of housing nut	10 Nm
Electrical connection	Cable
Cable quality	Ø 5.2 mm, Gray, LifYY, PVC, 2 m
Core cross-section	4 x 0.34 mm^2
Environmental conditions	
Ambient temperature	-25…+70 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	751 years acc. to SN 29500 (Ed. 99) 40 °C

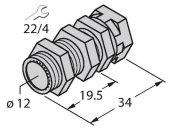
Mounting instructions

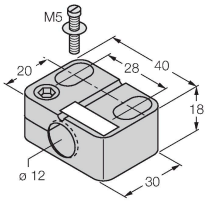
Mounting instructions/Description

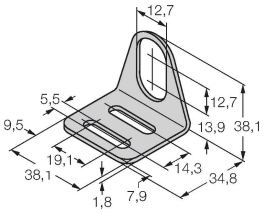


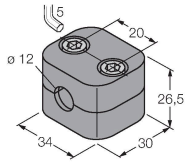
Distance D	24 mm
Distance W	9 mm
Distance T	3 x B
Distance S	18 mm
Distance G	18 mm
Diameter active area B	Ø 12 mm

Accessories

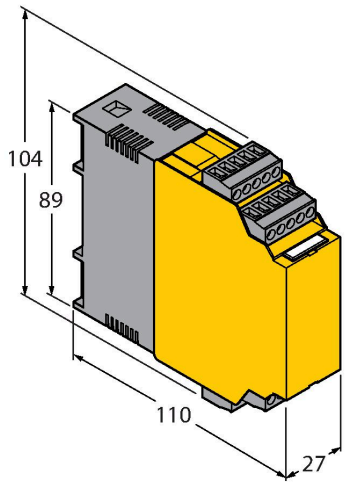
QM-12	6945101
	Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M16 × 1. Note: The switching distance of the proximity switches may change when using quick-mount brackets.

BST-12B	6947212
	Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6

MW12	6945003
	Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)

BSS-12	6901321
	Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene

Accessories

Dimension drawing	Type	ID	
	IM43-13-SR	7540041	Trip amplifier; 1-channel; input 0/4…20 mA or 0/2…10 V; supply of 2- or 3-wire transmitters/sensors; limit value adjustment via teach button; three relay outputs with one NO contact each; removable terminal blocks; 27 mm wide; universal voltage supply 20…250 VUC; further Limit value indicators are described in our "Interface Technology" catalog.