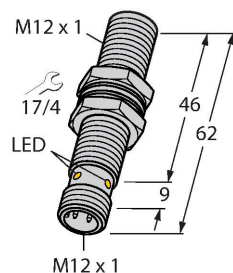


BI4U-EM12EWD-VP6X-H1141

Inductive Sensor – For the Food Industry



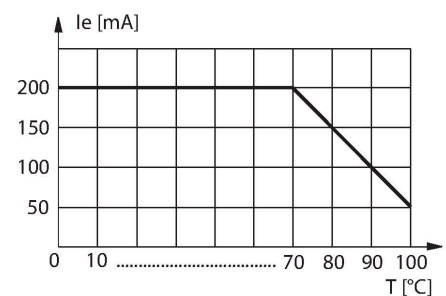
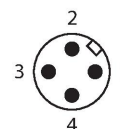
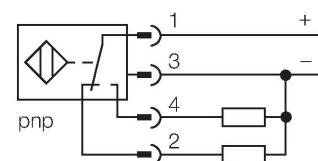
Features

- Threaded barrel, M12 x 1
- Stainless steel, 1.4404
- Front cap made of liquid crystal polymer
- Factor 1 for all metals
- Resistant to magnetic fields
- For temperatures of -40 °C...+100 °C
- High protection class IP69K for harsh environments
- Special double-lip seal
- Protection against all common acidic and alkaline cleaning agents
- Laser engraved label, permanently legible
- DC 4-wire, 10...30 VDC
- Changeover contact, PNP output
- M12 x 1 male connector

Technical data

Type	BI4U-EM12EWD-VP6X-H1141
ID	1635012
General data	
Rated switching distance	4 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0.81 \times S_n)$ mm
Repeat accuracy	≤ 2 % of full scale
Temperature drift	$\leq \pm 10$ %
	$\leq \pm 20$ %, ≤ -25 °C, $\geq +70$ °C
Hysteresis	3...15 %
Electrical data	
Operating voltage U_B	10...30 VDC
Ripple U_{ss}	≤ 10 % U_{Bmax}
DC rated operating current I_o	≤ 200 mA
No-load current	≤ 25 mA
Residual current	≤ 0.1 mA
Isolation test voltage	0.5 kV
Short-circuit protection	yes/Cyclic
Voltage drop at I_o	≤ 1.8 V
Wire break/reverse polarity protection	yes/Complete
Output function	4-wire, Complementary contact, PNP
DC field stability	300 mT
AC field stability	300 mT _{ss}
Insulation class	□
Switching frequency	3 kHz
Mechanical data	
Design	Threaded barrel, M12 x 1

Wiring diagram



Technical data

Dimensions	62 mm
Housing material	Stainless steel, 1.4404 (AISI 316L)
Active area material	Plastic, LCP
Connector housing	plastic, PP
Admissible pressure on front cap	≤ 20 bar
Max. tightening torque of housing nut	10 Nm
Electrical connection	Connector, M12 × 1
Environmental conditions	
Ambient temperature	-40...+100 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP68 IP69K
MTTF	874 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED, Yellow

Mounting instructions

Mounting instructions/Description

The image contains three technical diagrams illustrating sensor mounting options:

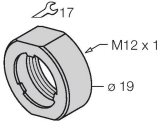
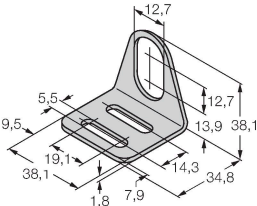
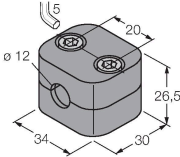
- Top Diagram:** A side view of a sensor with a threaded barrel. A dimension line labeled 'T' indicates the distance from the mounting flange to the active area.
- Middle Diagram:** Two sensors are shown being mounted onto a rectangular plate. A dimension line labeled 'G' indicates the distance between the mounting points of the two sensors.
- Bottom Diagram:** A top view of two sensors mounted on a plate. Dimension lines indicate 'D' (distance between active areas), 'S' (distance from the edge of the plate to the active area), and 'W' (total width of the mounting plate).

This diagram provides a detailed side view of the threaded barrel of the sensor, showing the internal threading and the mounting flange at the top.

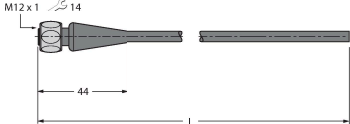
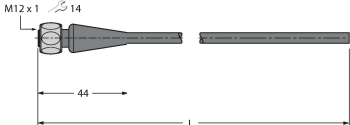
Distance D	24 mm
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn
Diameter active area B	Ø 12 mm

All flush mountable uprox+ threaded barrel types are also recessed mountable. Safe operation is ensured if the sensor is screwed in by half a turn.

Accessories

PN-M12	6905309	Impact protection nut for M12x1 threaded barrel devices; material: Stainless steel A2 1.4305 (AISI 303)	MW12	6945003	Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)
					
BSS-12	6901321	Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene			
					

Accessories

Dimension drawing	Type	ID	
	RKH4.4-2/TFE	6934473	Connection cable, M12 female connector, straight, 4-pin, stainless steel coupling nut, cable length: 2 m, jacket material: PVC, gray; temperature range: -25...+80 °C
	RKH4.4-2/TFG	6933086	Connection cable, M12 female connector, straight, 4-pin, stainless steel coupling nut, cable length: 2 m, jacket material: TPE, gray; temperature range: -40...+105 °C