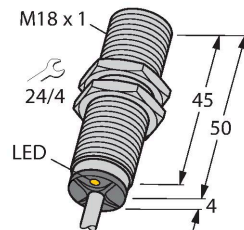


BI8-M18-AP6X 7M

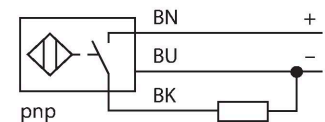
Inductive Sensor – With Increased Switching Distance



Features

- Threaded barrel, M18 x 1
- Chrome-plated brass
- Large sensing range
- DC 3-wire, 10...30 VDC
- NO contact, PNP output
- Cable connection

Wiring diagram



Technical data

Type	BI8-M18-AP6X 7M
ID	4615031
General data	
Rated switching distance	8 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0.81 \times S_n)$ mm
Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Repeat accuracy	≤ 2 % of full scale
Temperature drift	$\leq \pm 10$ %
Hysteresis	3...15 %
Electrical data	
Operating voltage U_B	10...30 VDC
Ripple U_{ss}	≤ 10 % U_{Bmax}
DC rated operating current I_o	≤ 200 mA
No-load current	≤ 15 mA
Residual current	≤ 0.1 mA
Isolation test voltage	0.5 kV
Short-circuit protection	yes/Cyclic
Voltage drop at I_o	≤ 1.8 V
Wire break/reverse polarity protection	yes/Complete
Output function	3-wire, NO contact, PNP
Switching frequency	0.5 kHz
Mechanical data	
Design	Threaded barrel, M18 x 1
Dimensions	54 mm
Housing material	Metal, CuZn, Chrome-plated

Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this, they use a high-frequency electromagnetic AC field that interacts with the target. Inductive sensors generate this field via an RLC circuit with a ferrite coil.

Technical data

Active area material	Plastic, PA12-GF30
End cap	Plastic, EPTR
Max. tightening torque of housing nut	25 Nm
Electrical connection	Cable
Cable quality	Ø 5.2 mm, Gray, LifYY, PVC, 7 m
Core cross-section	4 x 0.34 mm ²
Environmental conditions	
Ambient temperature	-25...+70 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	2283 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED, Yellow

Mounting instructions

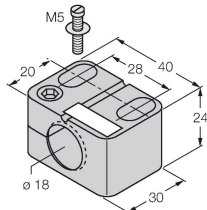
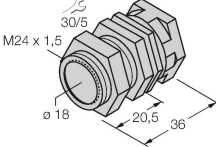
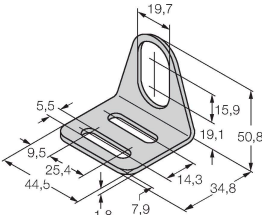
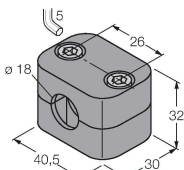
Mounting instructions/Description

The image contains three technical diagrams illustrating different mounting configurations for a sensor. The sensor is depicted as a rectangular plate with a circular active area in the center, highlighted in yellow.

- Top Diagram:** Shows a single sensor mounted on a wall. A dimension line labeled 'T' indicates the distance from the bottom edge of the sensor to the mounting surface.
- Middle Diagram:** Shows two sensors mounted on a wall. A dimension line labeled 'G' indicates the distance between the centers of the two sensors.
- Bottom Diagram:** Shows two sensors mounted on a wall. Three dimension lines are present: 'D' indicates the distance between the centers of the two sensors, 'S' indicates the distance from the center of the sensor to the mounting surface, and 'W' indicates the distance from the bottom edge of the sensor to the mounting surface.

Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn
Diameter active area B	Ø 18 mm

Accessories

BST-18B	6947214	QM-18	6945102
	Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6		Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M24 × 1.5. Note: The switching distance of the proximity switches may change when using quick-mount brackets.
MW18	6945004	BSS-18	6901320
	Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)		Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene