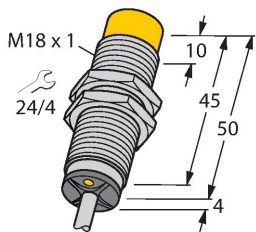


NI8-M18-AD6X

Inductive Sensor



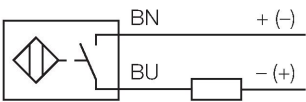
Technical data

Type	NI8-M18-AD6X
ID	100018018
General data	
Rated switching distance	8 mm
Mounting conditions	Non-flush
Secured operating distance	$\leq (0.81 \times S_n)$ mm
Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Repeat accuracy	$\leq 2 \%$ of full scale
Temperature drift	$\leq \pm 10 \%$
Hysteresis	1...15 %
Electrical data	
Operating voltage U_B	10...30 VDC
Ripple U_{ss}	$\leq 10 \%$ U_{Bmax}
DC rated operating current I_o	≤ 100 mA
Residual current	≤ 0.6 mA
Isolation test voltage	0.5 kV
Short-circuit protection	yes/Cyclic
Voltage drop at I_o	≤ 5 V
Wire break/reverse polarity protection	Complete
Output function	NO contact, 2-wire
Smallest operating current	≥ 3 mA
Switching frequency	1 kHz
Mechanical data	
Design	Threaded barrel, M18 x 1
Dimensions	54 mm
Housing material	Metal, CuZn, Chrome-plated

Features

- Threaded barrel, M18 x 1
- Chrome-plated brass
- DC 2-wire, 10...30 VDC
- NO contact
- Cable connection

Wiring diagram



Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this, they use a high-frequency electromagnetic AC field that interacts with the target. Inductive sensors generate this field via an RLC circuit with a ferrite coil.

Technical data

Active area material	Plastic, PA12-GF30
End cap	Plastic, EPTR
Max. tightening torque of housing nut	25 Nm
Electrical connection	Cable
Cable quality	Ø 5.2 mm, LifYY, PVC, 2 m
Core cross-section	2 x 0.34 mm ²
Environmental conditions	
Ambient temperature	-25...+70 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	2283 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED, Yellow

Mounting instructions

Mounting instructions/Description

The image contains three technical diagrams illustrating different mounting configurations for a sensor. The sensor is represented by a yellow cylinder with a threaded end.

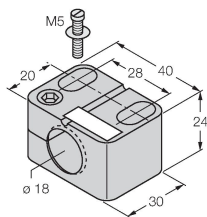
- Top Diagram:** Shows a single sensor mounted on a rectangular plate. The dimension T is indicated as the distance from the edge of the plate to the center of the sensor.
- Middle Diagram:** Shows two sensors mounted on a rectangular plate. The dimension G is the distance between the centers of the two sensors. The dimension S is the distance from the edge of the plate to the center of the sensor.
- Bottom Diagram:** Shows two sensors mounted on a rectangular plate. The dimension N is the distance from the edge of the plate to the center of the sensor. The dimension D is the distance between the centers of the two sensors. The dimension W is the width of the plate. The dimension S is the distance from the edge of the plate to the center of the sensor.

Distance D	$3 \times B$
Distance W	$3 \times S_n$
Distance T	$3 \times B$
Distance S	$1.5 \times B$
Distance G	$6 \times S_n$
Distance N	$2 \times S_n$
Diameter active area B	$\varnothing 18 \text{ mm}$

Accessories

BST-18B 6947214

Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6



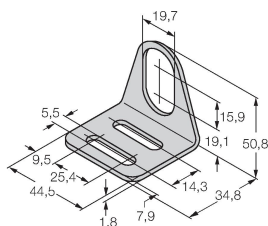
QM-18 6945102

Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M24 × 1.5. Note: The switching distance of the proximity switches may change when using quick-mount brackets.



MW18 6945004

Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)



BSS-18 6901320

Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene

