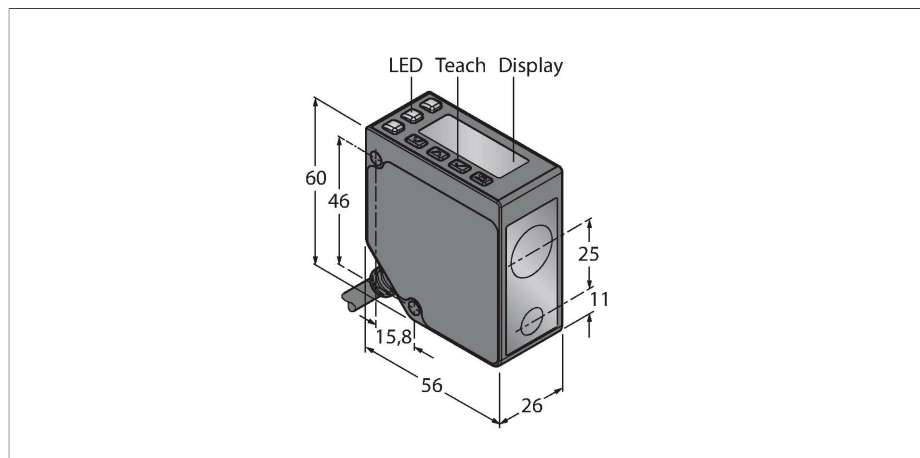


# LE250U

## Photoelectric Sensor – Laser Scanning System



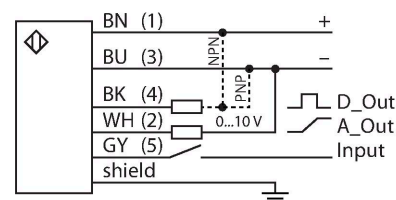
### Features

- 2-line, 8-segment display
- Cable, PVC, 2 m
- Range: 100...400 mm
- Laser class 2, red, 650 nm, acc. to IEC 60825-1:2007
- Resolution at 100 mm - 250 mm distance: < 0.02 mm
- Resolution at 250 mm - 400 mm distance: < 0.2 mm
- Operating voltage: 12...30 VDC
- PNP/NPN-switching output, switchable
- Analog output: 0...10 V

### Technical data

|                              |                     |
|------------------------------|---------------------|
| Type                         | LE250U              |
| ID                           | 3091691             |
| <b>Optical data</b>          |                     |
| Function                     | Proximity switch    |
| Operating mode               | Triangulation       |
| Light type                   | Red                 |
| Wavelength                   | 650 nm              |
| Laser class                  | ▲ 2                 |
| Optical resolution           | 0.2 mm              |
| Repeatability                | 0.1 mm              |
| Range                        | 100...400 mm        |
| Ambient light immunity       | 10000 lux           |
| <b>Electrical data</b>       |                     |
| Operating voltage            | 12...30 VDC         |
| DC rated operational current | ≤ 70 mA             |
| Short-circuit protection     | yes                 |
| Reverse polarity protection  | yes                 |
| Output function              | NO contact, PNP/NPN |
| Output 2                     | Analog output       |
| Type of analog output        | 0...10 V            |
| Voltage output               | 0...10 V            |
| Switching frequency          | ≤ 250 Hz            |
| Readiness delay              | ≤ 2 s               |
| Readiness delay              | ≤ 2000 ms           |
| Response time typical        | < 2 ms              |
| <b>Mechanical data</b>       |                     |
| Design                       | Rectangular, LE250  |

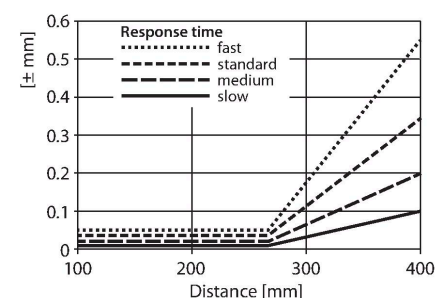
### Wiring diagram



### Functional principle

The laser distance sensors of the LE250 Series measure the distance to the object to 400 mm. The devices are set with buttons on the housing. The built-in display assists with the menu navigation and serves to display the measured distance. The switching output is reprogrammable and the analog output is, depending on the type, either laid out as current or voltage output. The integrated connector is rotatable by 90° degrees which makes it easy to mount. The transmitter LED can be turned off via the menu or the grey wire (PIN 5). The same wire can be used to operate two devices in the synch mode, which prevents mutual influence. The measuring accuracy is 0.02 mm at a distance of 250 mm and 0.2 mm at a distance of 400 mm.

### Excess Gain Curve



Technical data

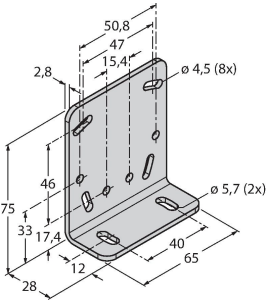
|                       |                                   |
|-----------------------|-----------------------------------|
| Dimensions            | 56 x 26 x 60 mm                   |
| Housing material      | Metal, Zinc Alloy Die-Cast, Black |
| Lens                  | plastic, Polycarbonate            |
| Electrical connection | Cable, 2 m, PVC                   |
| Number of cores       | 5                                 |
| Ambient temperature   | -20...+55 °C                      |
| Storage temperature   | -30...+65 °C                      |
| Relative humidity     | 90 %                              |
| Protection class      | IP67                              |
| Special features      | keep/defer                        |
| Power-on indication   | LED, Green                        |
| Switching state       | LED, Yellow                       |
| Tests/approvals       |                                   |
| Approvals             | CE, cULus listed                  |

Accessories

SMBLEL

3086754

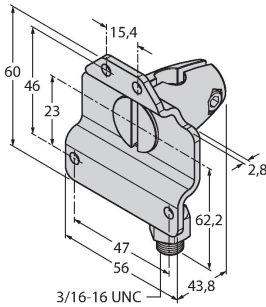
Mounting bracket, rectangular, stainless steel, for side mounting of LE250/550 sensors

Technical drawing of the SMBLEL mounting bracket, a rectangular stainless steel component. It features a vertical plate with two horizontal slots for sensor mounting. Dimensions include a total width of 50.8 mm, a mounting hole diameter of 4.5 mm (8x), and a base width of 40 mm.

SMBLEFA

3088226

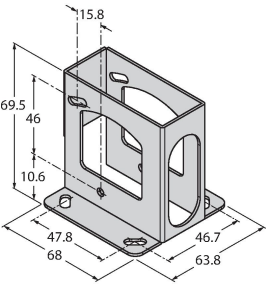
Mounting bracket, rotatable, stainless steel, for sensors of the LE250/550 series

Technical drawing of the SMBLEFA mounting bracket, a rotatable stainless steel component. It has a more complex shape with a central slot and a side flange. Dimensions include a total width of 60 mm, a mounting hole diameter of 4.5 mm (8x), and a base width of 40 mm.

SMBLEU

3086755

Protective housing, stainless steel, for sensors of the LE250/550 series

Technical drawing of the SMBLEU protective housing, a stainless steel component designed to protect the sensor. It has a rectangular shape with a central opening. Dimensions include a total width of 50.8 mm, a mounting hole diameter of 4.5 mm (8x), and a base width of 40 mm.